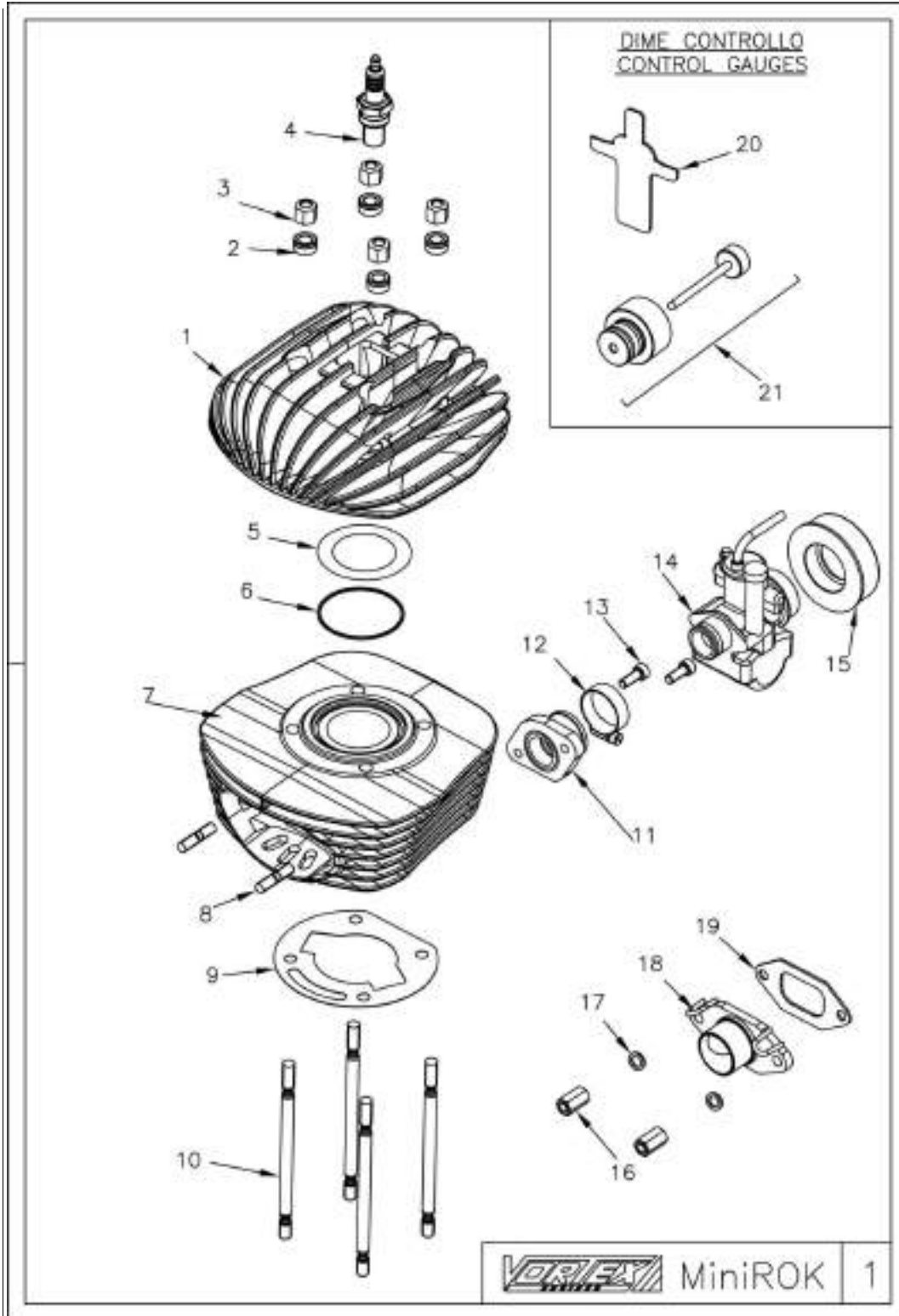




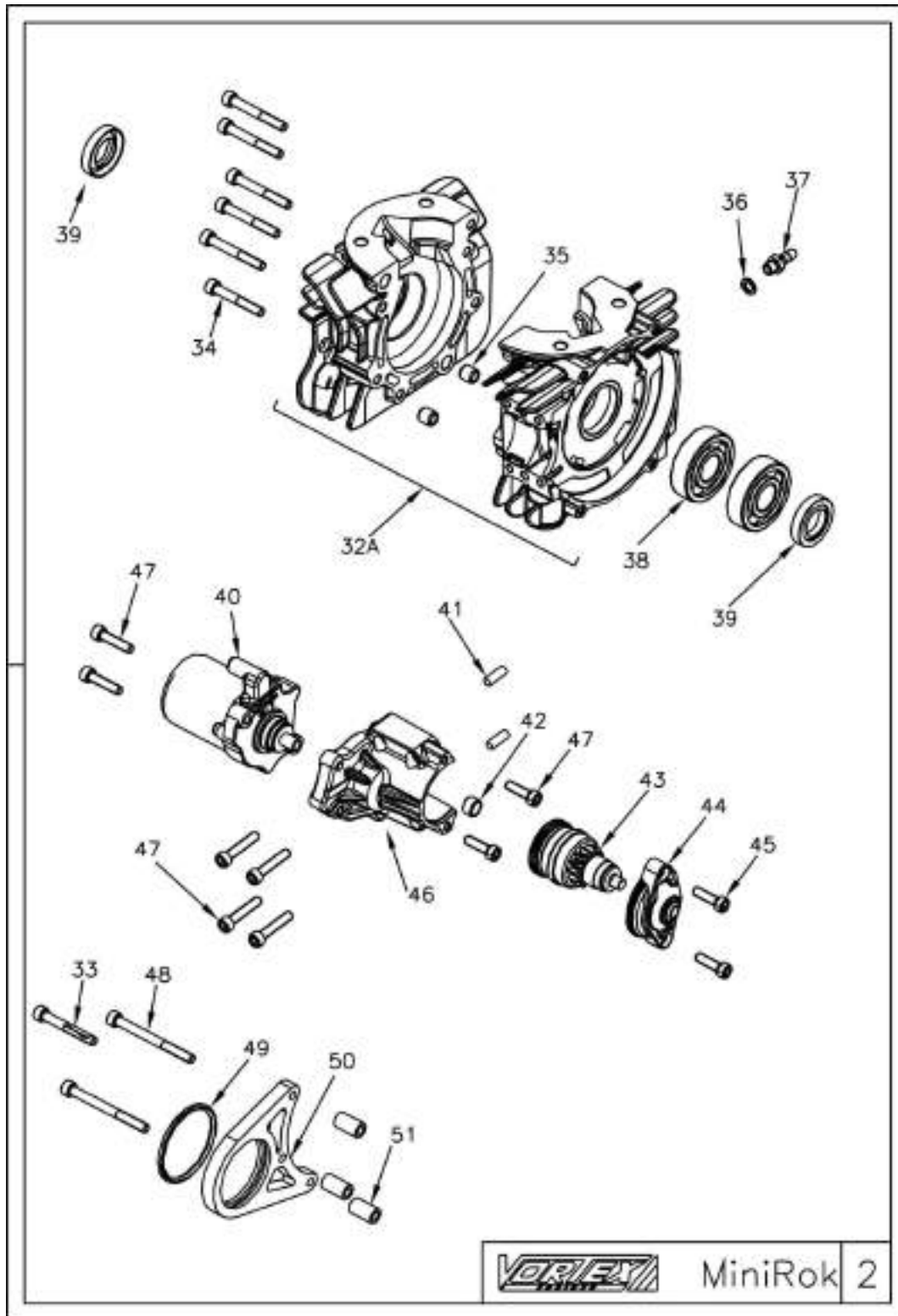
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## 6. ENGINE EXPLODED VIEW AND PARTS LIST



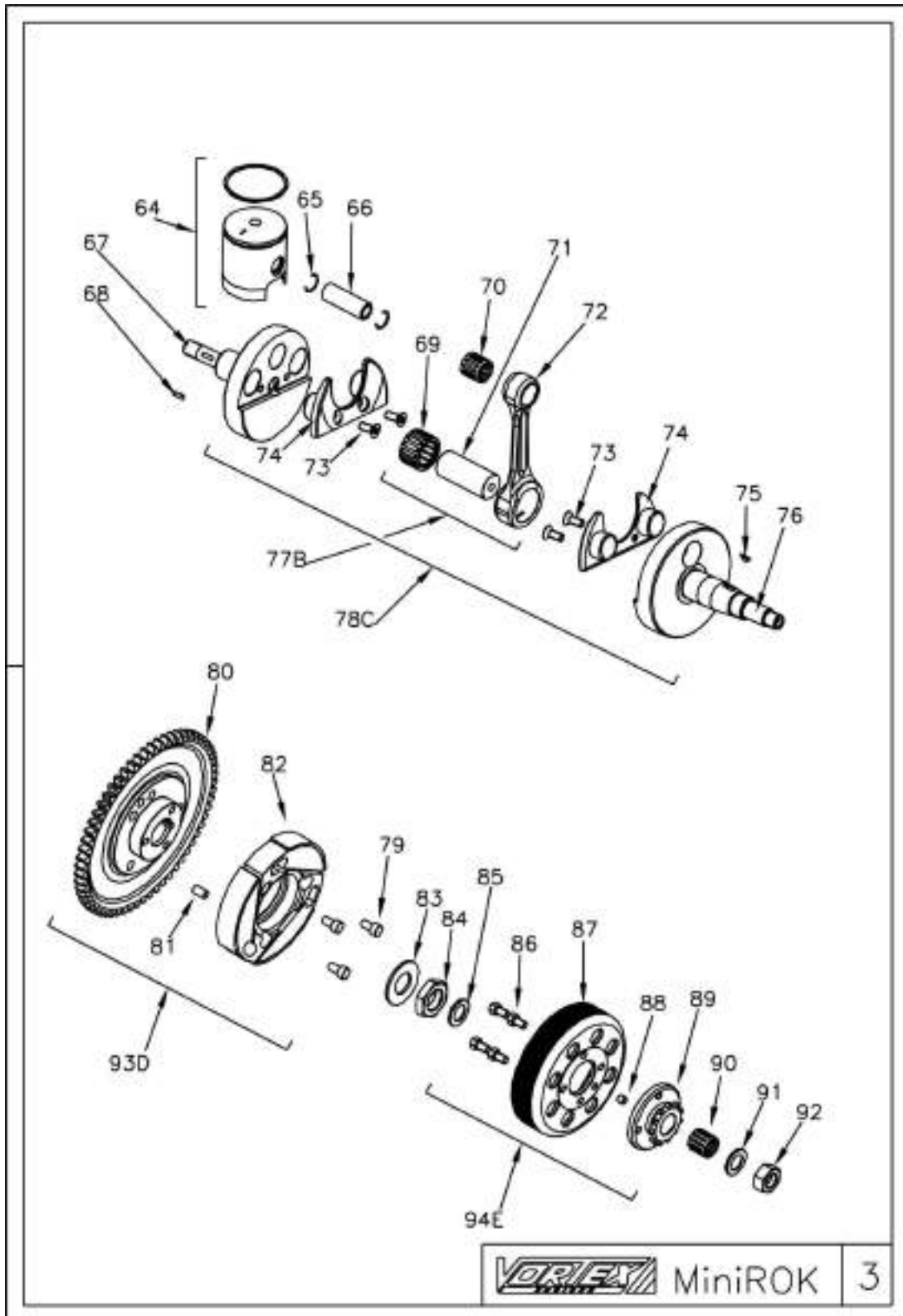


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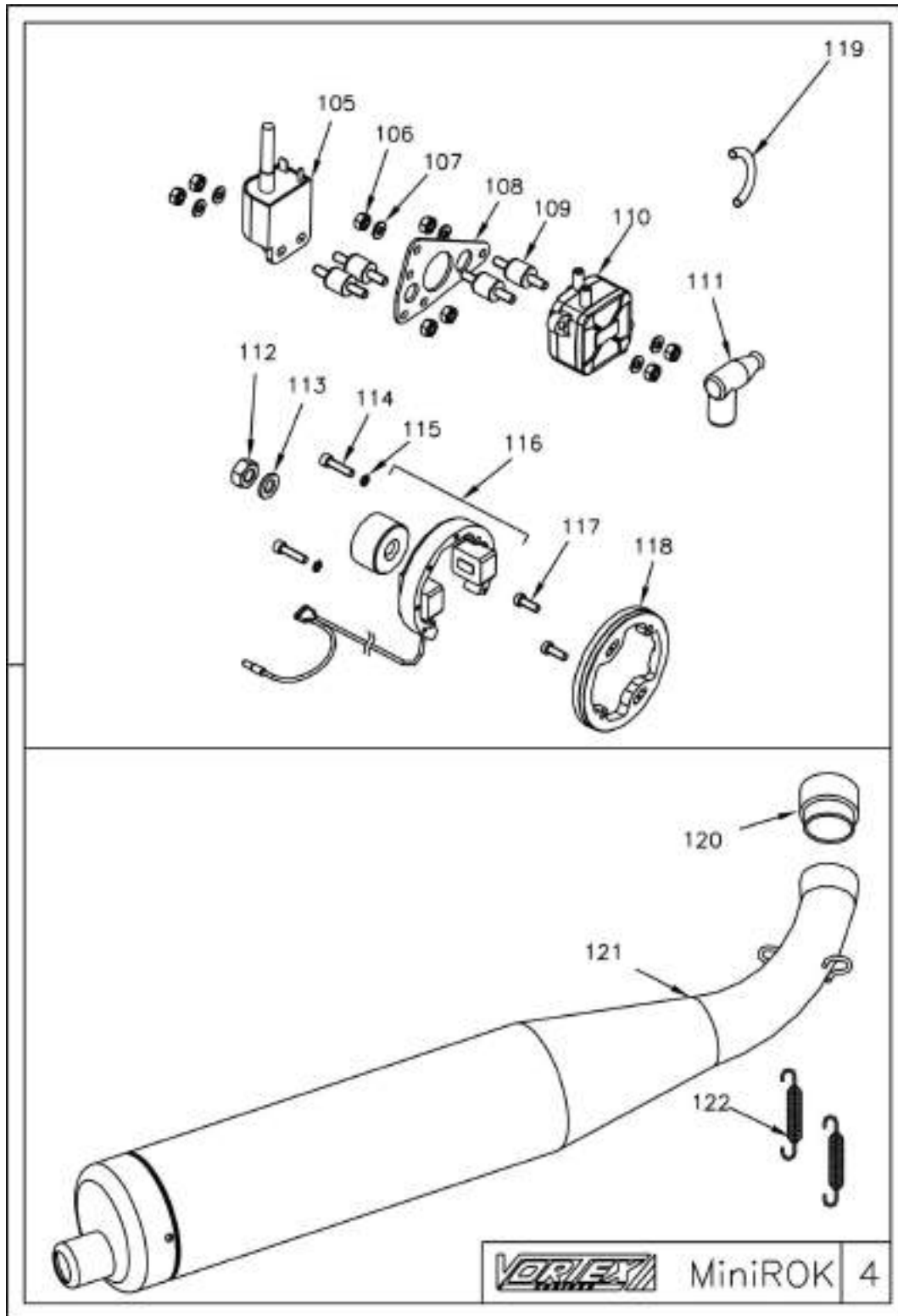


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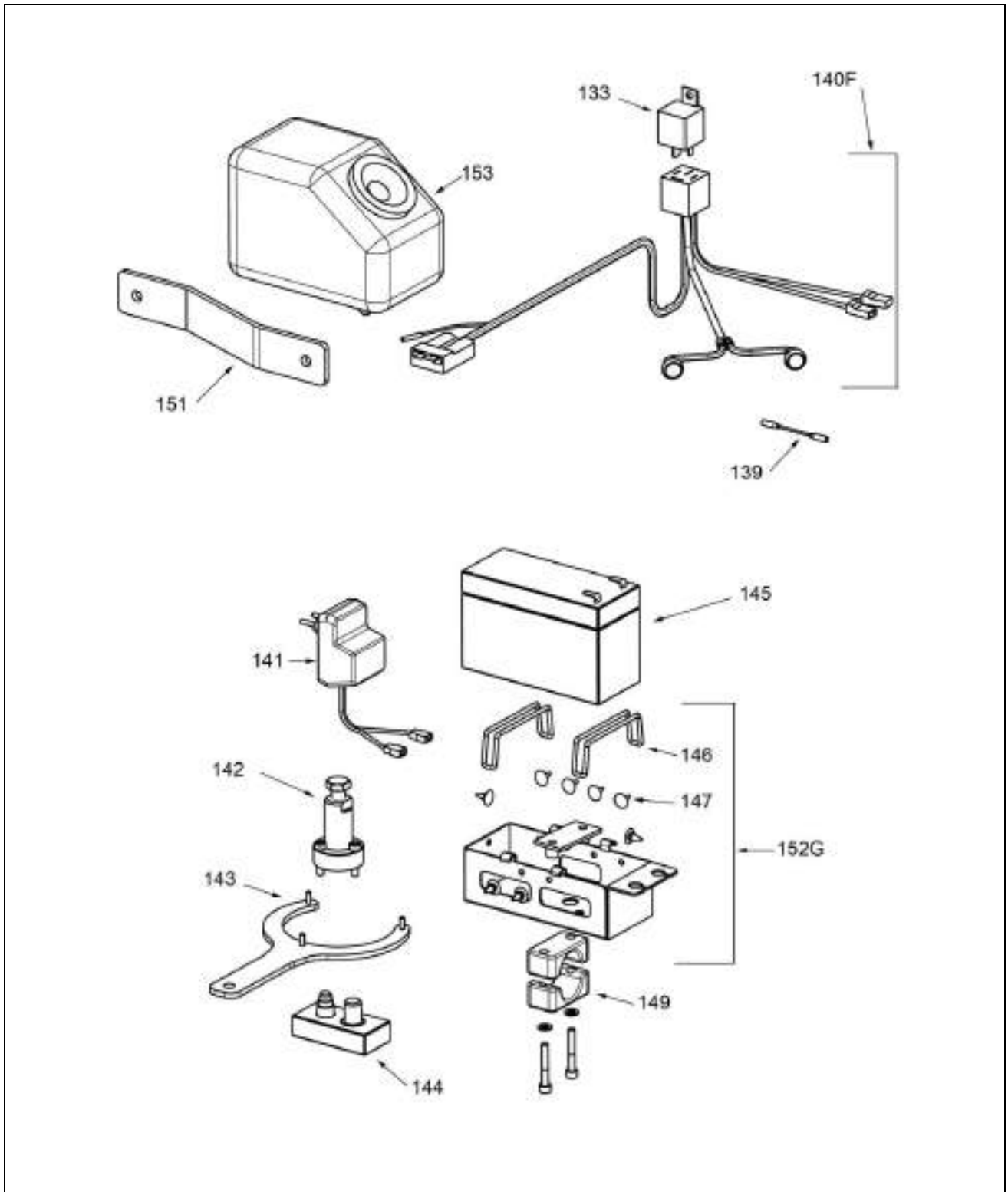


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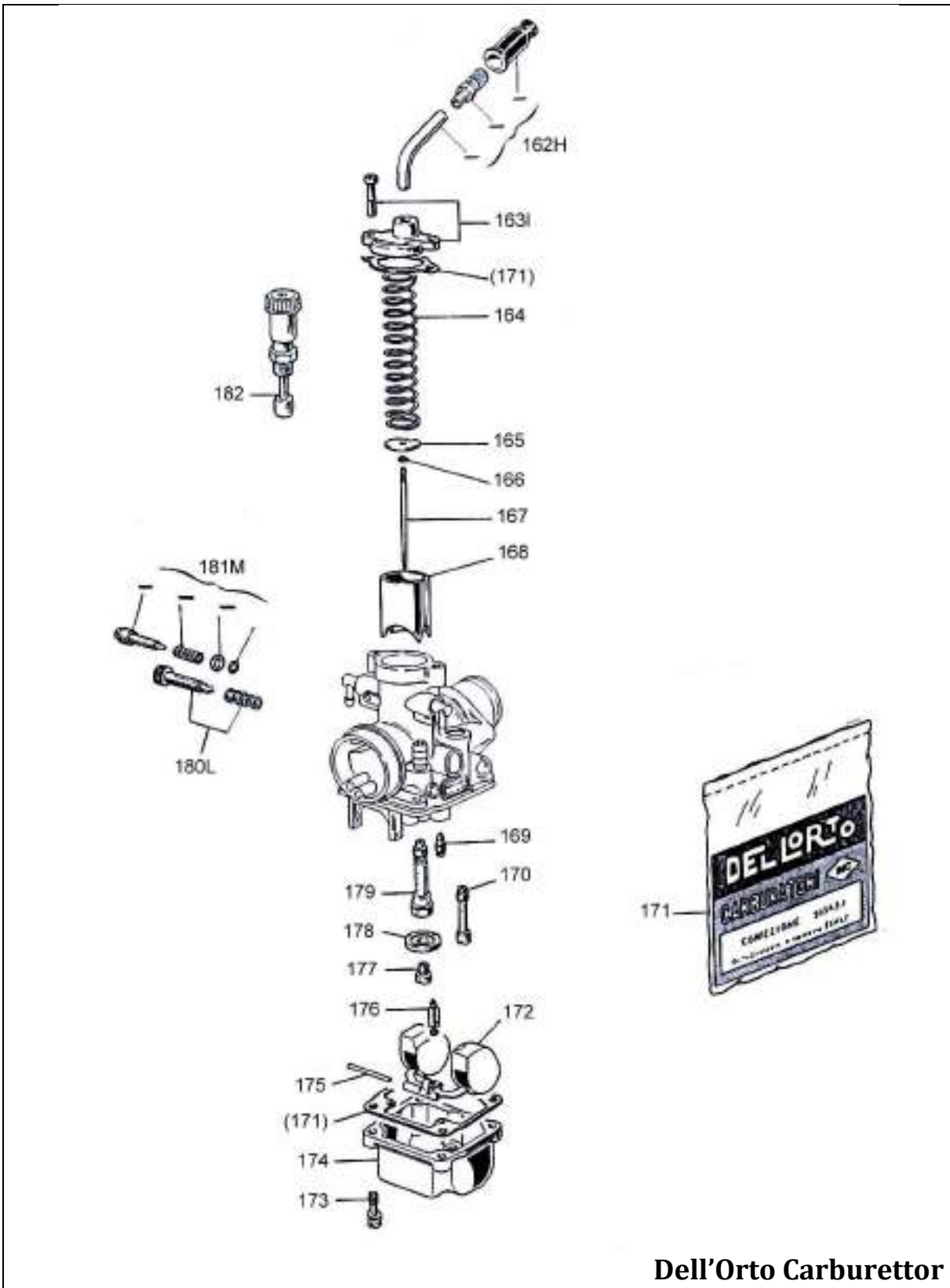


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**Dell'Orto Carburettor**



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## Parts List

1	W010/MR	Air head 60cc
2	W560	Head washers 8,5 x 15 x 8
3	W530/12	Head-nut high-set m8
4	W003	Spark plug ngk b10 eg
5	W631/O1MR	Copper head gasket 42,2 x 62,4 x 0,1
5	W631/O2MR	Copper head gasket 42,2 x 62,4 x 0,2
6	W620/MR	O-ring head viton
7	W020/1MRC	Cylinder 60cc complete
8	W470	Exhaust stud bolt m7 x 32
9	W610/1MRC02	Cylinder basis gasket 0,2
9	W610/1MRC03	Cylinder basis gasket 0,3
9	W610/1MRC04	Cylinder basis gasket 0,4
9	W610/1MRC05	Cylinder basis gasket 0,5
10	W461/1VLC	Cylinder stud bolt m8 x 142
11	W2050/MR	Inlet manifold phbg 18
11	W2050/BR	Inlet manifold phbn 14
12	W825/1MR	Carburettor clamp d.23-35mm
13	V.TCE6X16	Socket-head screw m6 x 16
14	W820/BR	Dellorto carburettor phbn 14ms
14	W820/MR	Dellorto carburettor phbg 18b
15	W981400	Connector
16	W540/RVA	Exhaust fix. High set nut
17	W565	Exhaust washer d.8 x 12 x 1,5
18	W750/1MR	Exhaust manifold mr/t 60cc
19	W670/MR	Exhaust gasket
20	WA063	Head control template mini rok
21	WA064	Carburettor gap control template
32A	W050/MRC	Complete crankcase 60cc with bearing
33	V.TCE6X40	Socket head screw m6 x 40
34	V.TCE6X45	Socket-head screw m6 x 45
35	W075/1	Crankcase dowel 10 x 10,5 x 6,5
36	W10267	Copper gasket d. 8 x 12 x 1
37	W800	Depression pipe fitting m8 hexagonal
38	W300/MR	Insert 6204 c4
39	W310	Oil seal fpj 20 x 35 x 7 double lip
40	W940/ROK	Starter 50589
41	W019	Cylindrical pin 6x18
42	W924	Roller case bk0808
43	W916/ROK	Starter driving gear 50589
44	W910/ROK	Starter driving gear cover

45	V.TCE6X20	Socket-head screw m6 x 20
46	W960/RKT	Transmission starter support
47	V.TCE6X30	Socket-head screw m6 x 30
48	V.TCE6X65	Socket head screw m6 x 65
49	W972/MR	O.r.4200 starter support
50	W970/MR	Starter support d.50
51	W975/MR	Starter support spacer
64	W240/MR01A	Complete piston 41,88
64	W240/MR03A	Complete piston 41,91
64	W240/MR06A	Complete piston 41,93
64	W240/MR09A	Complete piston 41,95
64	W240/MR11A	Complete piston 41,98
65	W280/MR	Circlip d.12,00
66	W270/MRA	Piston pin mini rok
67	W140/MR	Magn.s.h. Crankshaft 60cc
68	W122	Ignition key 2,5 x 3,7 x 10
69	W220	Silver-plated cage d.18 x 24 x 15
70	W290/MR	Piston cage 12 x 16 x 15,5
71	W200/1MR	Crankshaft crankpin d.18 x 40,6
72	W230/MR	Conrod engine 60cc
73	W522/10	Flathead screw m5 x 10
74	W160/MR	Nylon crankshaft stuffer
75	W121	Dragging sprocket key 3 x 3,7 x 10
76	W150/MR	H.crankshaft sprocket side 60cc
77B	W190/MR	Complete conrod 60cc
78C	W130/1MR	Complete crankshaft mini rok
79	W510/14	Socket-head screw m6 x 14
80	W1753/MR	Starting driven gear z 62
81	W1766/1ROK	Cylindrical pin 6 x 10
82	W1751/1KFC	Clutch rotor kf with pin
83	W1708	Belleville washer d.16,3 x 31,5 x 1,5
84	W1727	Clutch body fix nut m16 x 1 thr.
85	W1726/1	Washer 2,0 mm mini-kf
86	W523/08	Flathead screw m5 x 8
87	W1773/MR2	Bare clutch housing mini
88	W1766/ROK	Roll d.5 x 5
89	W690/MR11	Mini rok sprocket z11
90	W1715	Clutch cage k12 x 15 x 15
91	W1777/1ROK	Clutch washer d.10,1 x 18,8 x 2
92	W696/MR	Sprocket nut 60cc

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93D	W1750/1MR	Compl.clutch rotor with gear
94E	W1763/MR11	Compl.clutch housing w/sprocket z11
94E	W1763/MR10	Compl.clutch housing w/sprocket z10
105	W410/MR	Selettra coil mini rok
106	W531/O6	Hexagonal nut m6 x 1
107	W570/12	Flat washer d.6 x1 2 x 1,5
108	W2052/MR	Fuel pump support plate
109	W440	Coil fix. Silent - block
110	W11023	Vacuum pump
111	W420/2	Spark cap
112	W529/O108	Hexagonal nut m10 x 1
113	W1777/MR	Ignition washer d.10,4 x 18 x 2
114	V.TCE5X20	Socket-head screw m5 x 20
115	W580/10	Washer d.10 x 5,5 x 0,3
116	W407/MR	Bare ignition mini rok
117	W524/14	T.c.e.i. Screw m5 x 14
118	W068/MR	Ignition support
119	0074.CO	Fuel tube 6 x 9
121	W780/1MR	Engine 60cc exhaust
122	W10925	Muffler springs
133	W2111/ROK	Relay deviator
134	W2110/ROK	Starting relay 12v - 70a
135	W2116/ROK	Red starter button on-off
136	W2115/ROK	Green starter button
137	W2113/ROK	Fixing button plate
138	W521/14	Roundhead screw m5 x14
139	W435/MR	Mini rok wiring adapter
140F	W2125/ROK	Complete starting support
141	W2130/ROK	Accumulator charger italy
141	W2131/ROK	Accumulator charger japan-u.s.a.
142	WA052/KF	Clutch puller
143	WA061	Clutch nut fix key
144	WA062	Sprocket disassembling tool sr/mr
145	W991	Accumulator fg 20722
146	0096.00	Belt or 4437
147	W2121/ROK	Accumulator support rubber
148	W2122/ROK	Accumulator support
151	W856/MR	Mini rok filter support
152G	W2122/ROKc	Complete accumulator support
153	W850/1MR	Intake filter 60cc engine
161V	W820/MR	Dellorto carburettor phbg 18b

162H	W53036-78	Tube 90° kit
163I	W53031-78	Chamber mixture cover kit
164	W9597-61	Gas valve spring
165	W14958-21	Conical needle fastener fix plate
166	W9596211	Conical needle fastener
167	W959523	Conical needle w23 x 08
168	W947540	Gas valve 40 x 64
169	W148850	Jet min. 50
170	W950160	Jet 60
171	W52526-77	Gaskets kit
172	W9450-80	Float
173	W11836-36	Float chamber fixing screw
174	W9444-96	Float chamber
175	W9506-22	Float peg
176	W283805	Gas needle closing
177	W148697	Jet max. 97
178	W9779-52	Bottom
179	W9511266	Spray nozzle an 266
180L	W53027-78	Needle gas valve kit
181M	W53024-78	Adjustment minimum screw kit
182	W9538-64	Starting device
192Z	W820/BR	Dellorto carburettor phbn 14ms
193	W7526-36	Cover fixing screw
194	W14166-53	Chamber mixture cover
195	W15058-61	Gas valve spring
196	W13687-21	Conical needle retainer
197	W1536240	Gas valve 40
198	W13681-21	Conical needle fastener
199	W1625011	Conical needle
200N	W53004-78	Starter kit
201	W14056-37	Adjustment minimum air screw
202	W1411-61	Spring adjustment min. Air screw
203P	W53086-78	Adjustment gas valve screw kit
204	W14671212	Spray nozzle ga 212
205	W641375	Jet max. 75
206	W621750	Starting device 50
207	W1160038	Jet min. 38
208	W52620-77	Gaskets kit
209O	W53053-78	Float kit
210	W13678-96	Float chamber
211	W13709-36	Float chamber fixing screw

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